# **Concrete Foundation Recommendations for silos**

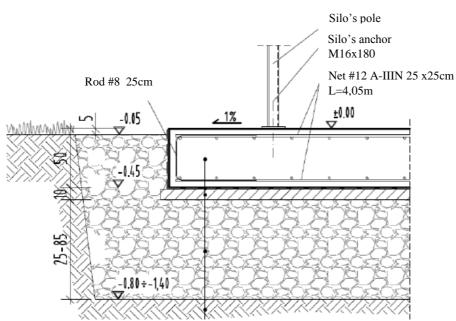
#### **General information**

All foundation specifications should be construed as recommendations only. This documentation has been prepared for exemplary conditions for installing the silo. It is necessary to verify the construction documentation by a person holding the building commisions each time, according to new local conditions.

#### **Foundations construction**

Concrete class C20/25, thickness 50cm, reinforced with steel rods class A-IIIN Layer of concrete class C12/15 under plate up to level of freezing ground.

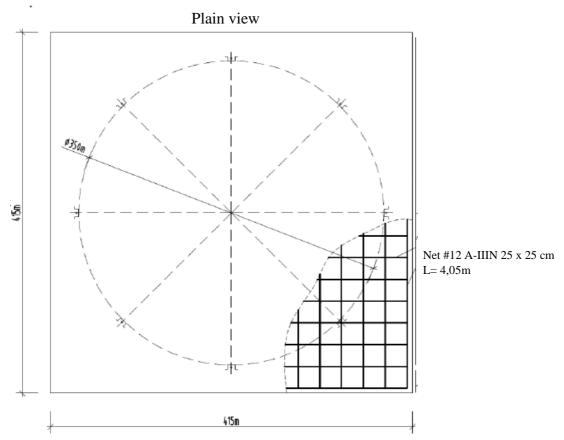
Layer of heat-weldable roofing membrane and safety concrete of thicnkess 5 cm from the top of plate in order to protect from moisture. Static calculations has been prepraed for installation the plate on the ground with min. capacity of 50 kPs



\*Foundation plate of thickeness 50 cm, concrete C20/25 W8. \*Layer of heat-weldable roofing membrane of thickeness at leasts 4 mm. \*Bedding concrete C12/15, thickeness of 10 cm. \*Crushed aggregate, fraction 0-32 mm, volume should be adjusted to the surface conditions. \*Subsoil

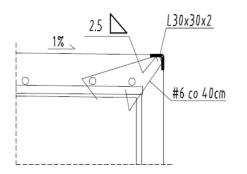
#### NOTICE:

- depth of the installation should be taken according to appropriate zone of frozing the ground
- lagging the rods, a=5 cm
- an adaptive building project will determine the way of grounding the silo
- the edges of plate should be protected against breaking down or crushing, through concreting the angle L30x30x2.



**Reinforcement of foundations plate** 

Detal zabezpieczenia krawędzi płyty fundamentowej



\*Main reinforcing in two directions (from top and bottom) with rods #12 each 25/25 cm.
\*reinforcement of the edged of plate with the rods #8
40 x diameter of the main reinforcing

## INSTALLATION OF THE SILO

\*anchoring of the silo only after setting the installation closures.

\*clean the drilled closure from the dust, with the compressed air.

\*the depth of anchoring should be at least 120 mm \*Fix the anchors through the closures in accordance with the declaration as well as manual from the anchors's producer.  $4 \times + 4 \times +$ 

\*use the mechanical anchor M16x180 class 5.8

### NORMS AND REGULATIONS

Manufacturer declares that above mentioned type of silos holds the CE sign and it complies with latests norms Eurokod and following regulations:

- PN-EN 1993-4-1 Eurokod 3 Designing the steel constructions
- PN-EN 1991-4 and PN-EN 1991-1-1 Eurokod 1 Implications for constructions
- PN-EN 1991-1-3 Snow load up to IV snow zone
- PN-EN 1991-1-4 Wind load up to II wind zone
- PN-EN ISO 14713-1:2010 Zinc covers
- Ordinance of the Minister of Labour and Social Policy concerning the general regulations on work safety and hygiene Dz.U. Nr 129 poz. 844



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